



Private Treaty Sale - Equipment in production until End July 2010

Videos of the equipment in production to be available this week

Krupp Premax48 ES4550/320 (2001)

48 Cavity Preform Injection Moulding System

Technical Specifications	
Cavities	48
Clamp Force	320 Ton
Clamp Stroke (Inj. Mould)	600 mm
Distance Between Tiebars	620 * 885 mm
Platen Size	910 * 1175 mm
Ejector Stroke	200 mm
Screw Diameter	120 mm
Screw Stroke	390 mm
Screw Speed	75 RPM
Screw L/D Ratio	23
Injection Capacity	4410 cm ³ /shot
Injection Pressure	800 bar

Includes:

- PET Resin & Hopper
- Take Out Robot
- 48 Cavity Preform Mould for:
 - **21gm 28mm PCO preforms**
 - Cycle time : 15.3 sec
 - Output : 11294 preforms/hour

Possibility to include also a 48 Cavity Preform mould for:

- **30gm 30/25 preforms**
 - Cycle time : 17.1 sec
 - Output : 10105 preforms/hour

System can be inspected in production until end of July 2010

Available EXW South America

Price: Eur 179,000



Krupp P130 (ES 10000/500-R) (1994)

72 Cavity Preform Injection Moulding Systems

Technical Specifications	
Cavities	72
Clamp Force	500 Ton
Distance Between Tiebars	915 * 860 mm
Platen Size	1345 * 1280 mm
Max. Daylight	850 mm
Ejector Stroke	200 mm

Includes:

- PET Resin Dryer and Hopper
- Take Out Robot
- 72 Cavity preform mould for:
 - **43gm 28mm PCO preforms**
 - Cycle time : 23.4 sec
 - Output : 11077 preforms/hour

Possibility to include moulds for:

- **38gm 28mm PCO preforms**
 - Cycle time : 23.4 sec
 - Output : 11077 preforms/hour
- **47gm 28mm PCO preforms**
 - Cycle time : 24.5 sec
 - Output : 10580 preforms/hour
- **38gm 30/25 preforms**
 - Cycle time : 23.4 sec
 - Output : 11077 preforms/hour

System can be inspected in production until end of July 2010

Available EXW South America

Price: Eur 109,000



Krupp P50-48-120 (1993)

48 Cavity Preform Injection Moulding System

Technical Specifications	
Cavities	48
Clamp Force	350 Ton
Clamp Stroke (Inj. Mould)	620 mm
Distance Between Tiebars	620 * 885 mm
Platen Size	950 * 1270 mm
Ejector Stroke	170 mm
Screw Diameter	120 mm
Screw Stroke	300 mm
Screw Speed	75 RPM
Screw L/D Ratio	23
Shotweight	3255 gm
Injection Pressure	1190 bar
Injection Volume	3390 cm ³

Includes:

- PET Resin Dryer and Hopper
- Take Out Robot
- 48 cavity preform mould for 38gm 28mm PCO preforms
 - Cycle time : 21.6 sec
 - Output : 8000 preforms/hour

System in production until end July 2010

Available EXW South America

Price: Eur 79,000



Contact Information for I.P.R.

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